

The following will guide you along the process of testing a controller or thermostat communication chip

A. Test the network

Steps:

1. Measure AC and DC voltage at the A, B & Ref terminals.

Use a meter to measure and record the 6 measurements below.

- a. Measure B to A - AC voltage
- b. Measure B to Ref - AC voltage
- c. Measure A to Ref - AC voltage
- d. Measure B to A - DC voltage
- e. Measure B to Ref - DC voltage
- f. Measure A to Ref - DC voltage

NOTE:

- The values shown are without a terminating resistor in place. If 1-2 terminating resistors are used, the voltages will be much lower.
- The B to Ref DC measurement should always be greater than the A to Ref DC measurement.
- These values **DO NOT GUARANTEE** network communication, they simply identify the presence of wiring issues/problems.

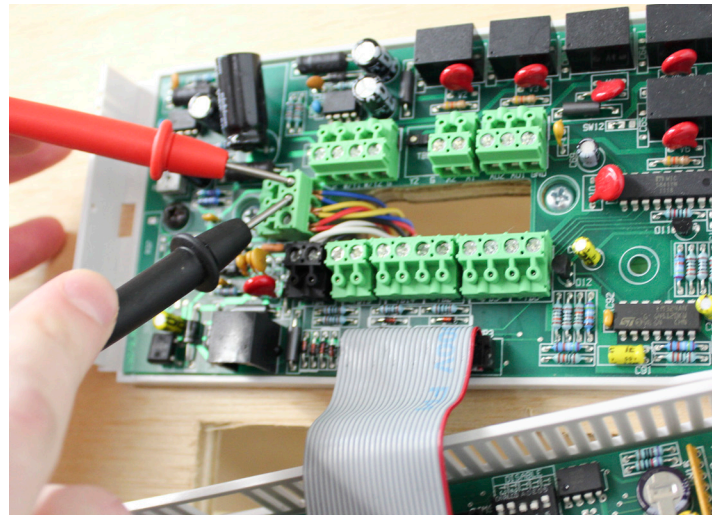
RESULTS:

<u>MEASURE ACROSS</u>	<u>METER SET TO VAC</u>	<u>METER SET TO VDC</u>
B to A	0	1 to 4
A to Ref	0	0 to 1
B to Ref	0	2 to 5

Volts AC



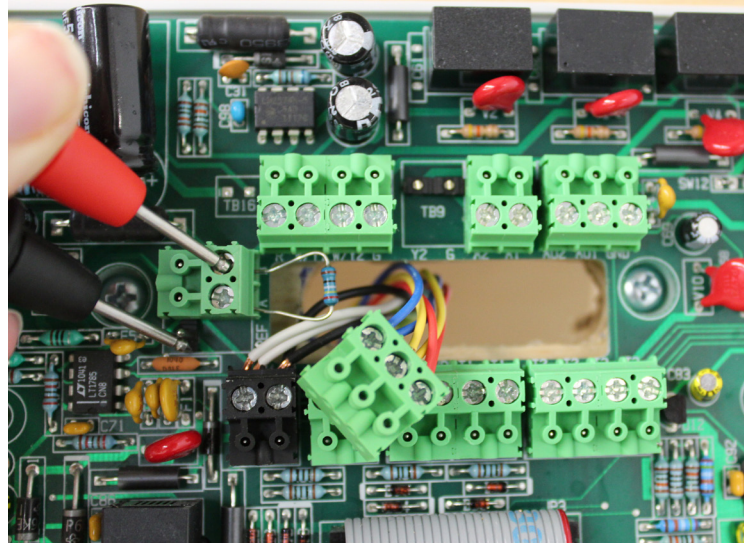
Volts DC



B. Test the communication chip

Steps:

1. Remove the communication wires from the product.
 - It is fine to leave it hanging to the side.
2. Place the resistor across the A and B terminals
 - The resistor can be anything from 50 ohms to 1000 ohms.
 - The terminating resistor included with a QD1010 is 124 ohms and will work, as will the 499 ohm resistors included with modulating products.
3. Measure DC voltage at the A & B terminals.
 - a. Measure B to Ref - DC voltage
 - b. Measure A to Ref - DC voltage



NOTE:

- As the chip gets older and / or starts failing, the voltage will start dropping.
- Old thermostats and SL1001a do not have a Ref terminal and in these cases, instead of measuring to the Ref terminal, measure to a GND or 24 V- terminal.

Results:

<u>MEASURE ACROSS</u>	<u>METER SET TO VDC</u>	<u>COMM CHIP STATUS</u>
A to Ref	~ 2.5	OK
B to Ref	~ 2.5	OK
Either Measurement	< 2.0 or unbalanced values	BAD

Examples: B to Ref = 1.9 VDC }
 A to Ref = 1.1 VDC } Bad Comm Chip

B to Ref = 2.21 VDC }
 A to Ref = 2.23 VDC } Good Comm Chip